



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**RBW6205G11751-3G**  
**Job Sheet 185176**



**Part No:** RBW6205G11751-3G

**Job Qty:** 1 ea

**Part Name:** Guide



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 10/23/18

**Job Tracking No:**

**Due Date:** 12/3/18

**Created By:** Patrick Lussier

**Type:** Stock

**Description:**

**Note:** DWG RBW6205G11751-3G REV 2 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                    |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 90    | Start up Operation | 1 Ea  |            | 12/3/18  | 0.00      | 0.00    | Start Up Waterjet2    |           |             |
| 92    | Purchasing         | 1 pcs |            | 12/3/18  |           |         | WEI003-VC Porches-15  |           | DEC 04 2018 |
| 94    | Packaging          | 1 pcs |            | 12/3/18  | 0.00      | 0.00    | Packaging2            |           | DEC 04 2018 |
| 96    | QC                 | 1 pcs |            | 12/3/18  | 0.00      | 0.00    | QC6                   |           | DEC 10 2018 |
| 130   | QC                 | 1 pcs |            | 12/3/18  | 0.00      | 0.00    | QC2 Machining-5       |           | 9-89        |
| 170   | Outsource          | 1 pcs |            | 12/3/18  | 0.00      | 0.00    | Outsource4            |           |             |
| 180   | Packaging          | 1 pcs |            | 12/3/18  | 0.00      | 0.00    | Packaging2            |           |             |
| 190   | QC                 | 1 pcs |            | 12/3/18  | 0.00      | 0.00    | QC6                   |           |             |
| 200   | Packaging          | 1 pcs |            | 12/3/18  | 0.00      | 0.00    | Packaging3-2          |           |             |
| 210   | QC21-SA            | 1 Ea  |            | 12/3/18  | 0.00      | 0.00    | QC21                  |           | DEC 11 2018 |

Part Op 92 - 1- Issue P/O to ARROW TECH MACHINE WORKS 041400 2- Manufacture RBW6205G11751-3G as per DWG  
 Descriptions: 3- Certificate of conformity is required  
 130 - 1- Engrave T/N as per DWG  
 170 - -Issue P/O to ATG: \_\_\_\_\_ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required  
 180 - Receive  
 200 - Identify and Stock

oct 23. 2018 r 1 Rh

### Job BOM

| Part / Item       | Component Name | Quantity    | Operation             | Container |
|-------------------|----------------|-------------|-----------------------|-----------|
| RBW6205G11751-3GP | Guide          | 1 Ea (1 ea) | 90-Start up Operation | 5134658   |

### Job Allocations

| Operation             | Component Part    | Required | Inventory | Allocated |
|-----------------------|-------------------|----------|-----------|-----------|
| 90-Start up Operation | RBW6205G11751-3GP | 1        | 0         | 0         |

### Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Container No: S134659



Part: RBW6205G11751-3G

Job No: 185176

Serial No/Batch: S134659

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 12/05/18





Dart Aerospace Ltd.  
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K6A 1K7  
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# **PURCHASE ORDER** **PO041400**

**Supplier:** ARR002-VU  
Arrow Tech Machine Works  
29751 E. Enid Road,  
Unit C  
Eugene, OR 97402 USA  
Phone: 541-780-6938  
Fax: 458-215-4938

**PO No:** PO041400  
**PO Date:** 10/19/18  
**Due Date:** 12/3/18  
**Purchase Order**  
**Revision:**  
**Revision Date:**

**Ship-To Contact:** Phone:

**Ship To:**

**Pynt Terms:** Net 30

**Freight Terms:**

**Special Comments:**

*Revision*

## **Items**

| Line Item                                                                        | Job    | Part              | Supplier Part No | Item No | Description                                                      | Status   | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (USD)    | Extended Price    |
|----------------------------------------------------------------------------------|--------|-------------------|------------------|---------|------------------------------------------------------------------|----------|---------|----------|----------------|-------------------|---------|---------------------|-------------------|
| ①                                                                                | 185175 | RBW6205G11451-3GP |                  |         | Clamp<br>As Per Dwg<br>RBW6205G11451-3G Rev. 1                   | Firmed - |         | 12/3/18  | 8 Ea           | 0 Ea              | 8 Ea    | \$131.00/Ea         | \$1,048.00        |
| <p><i>8X DEC 04 2018</i></p>                                                     |        |                   |                  |         |                                                                  |          |         |          |                |                   |         |                     |                   |
| <p><b>Line Item Note</b> RBW6205G15231-3G TOP LEVEL (RBW6205G11231-3G) REV 1</p> |        |                   |                  |         |                                                                  |          |         |          |                |                   |         |                     |                   |
| ②                                                                                | 185176 | RBW6205G11751-3GP |                  |         | Guide<br>As Per Dwg<br>RBW6205G11751-3G Rev 2                    | Firmed - |         | 12/3/18  | 1 Ea           | 0 Ea              | 1 Ea    | \$1,048.00/Ea       | \$1,048.00        |
| <p><i>1X DEC 04 2018</i></p>                                                     |        |                   |                  |         |                                                                  |          |         |          |                |                   |         |                     |                   |
| <p><b>Line Item Note</b> RBW6205G15231-3G TOP LEVEL (RBW6205G11231-3G)</p>       |        |                   |                  |         |                                                                  |          |         |          |                |                   |         |                     |                   |
| ③                                                                                | 185177 | RBW6205G13231-3GP |                  |         | Arm Assembly<br>As Per Dwg<br>RBW6205G13231-3G Rev. 1            | Firmed - |         | 12/3/18  | 3 Ea           | 0 Ea              | 3 Ea    | \$313.00/Ea         | \$939.00          |
| <p><i>3X DEC 04 2018</i></p>                                                     |        |                   |                  |         |                                                                  |          |         |          |                |                   |         |                     |                   |
| <p><b>Line Item Note</b> RBW6205G13831-3G TOP LEVEL (RBW6205G11231-3G)</p>       |        |                   |                  |         |                                                                  |          |         |          |                |                   |         |                     |                   |
| ④                                                                                | 185180 | RBW6205G13531-3GP |                  |         | Screw Assembly<br>As per Dwg<br>RBW6205G13531-3G                 | Firmed - |         | 12/3/18  | 1 Ea           | 0 Ea              | 1 Ea    | \$939.00/Ea         | \$939.00          |
| <p><i>1X DEC 04 2018</i></p>                                                     |        |                   |                  |         |                                                                  |          |         |          |                |                   |         |                     |                   |
| <p><b>Line Item Note</b> RBW6205G13831-3G TOP LEVEL (RBW6205G11231-3G)</p>       |        |                   |                  |         |                                                                  |          |         |          |                |                   |         |                     |                   |
| ⑤                                                                                | 185182 | RBW6205G12731-3GP |                  |         | Upper Plate<br>Assembly<br>As Per Dwg<br>RBW6205G12731-3G Rev. 3 | Firmed - |         | 12/3/18  | 1 Ea           | 0 Ea              | 1 Ea    | \$939.00/Ea         | \$939.00          |
| <p><i>1X DEC 04 2018</i></p>                                                     |        |                   |                  |         |                                                                  |          |         |          |                |                   |         |                     |                   |
| <p><b>Line Item Note</b> RBW6205G13831-3G TOP LEVEL (RBW6205G11231-3G)</p>       |        |                   |                  |         |                                                                  |          |         |          |                |                   |         |                     |                   |
| ⑥                                                                                | 185184 | RBW6205G13151-3GP |                  |         | Lower Plate<br>As Per Dwg<br>RBW6205G13151-3G Rev. .A            | Firmed - |         | 12/3/18  | 1 Ea           | 0 Ea              | 1 Ea    | \$939.00/Ea         | \$939.00          |
| <p><i>1X DEC 04 2018</i></p>                                                     |        |                   |                  |         |                                                                  |          |         |          |                |                   |         |                     |                   |
| <p><b>Line Item Note</b> RBW6205G13831-3G TOP LEVEL (RBW6205G11231-3G)</p>       |        |                   |                  |         |                                                                  |          |         |          |                |                   |         |                     |                   |
|                                                                                  |        |                   |                  |         |                                                                  |          |         |          |                |                   |         | <b>Grand Total:</b> | <b>\$5,852.00</b> |

*case ordered*







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**PURCHASE ORDER**  
**PO041400**

**Order Notes**

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 10/23/18 3:01 PM dart.Lussier.Patrick





PHGE Machineworks dba  
Arrowtech Machineworks  
29751 E Enid Rd. Unit C  
Eugene, Oregon 97402  
Phone: (541) 780-6938  
Fax: (458) 215-4938

## Packing Slip

NO:

329

Date: 11/29/2018  
PO Ref: 041400,041364  
Ship via: Fedex Priority

Bill To:  
Dart Aerospace  
1270 Aberdeen St. Hawkesbury, ON  
CANADA K6A 1K7

Ship To:  
Dart Aerospace  
1271 Aberdeen St. Hawkesbury, ON  
CANADA K6A 1K8

| Qty  | Item                 | Part No.           | 400 | 364 |
|------|----------------------|--------------------|-----|-----|
| 24 ✓ | CLAMP                | ✓ RBW6205G11451-3G | 8   | 16  |
| 3 ✓  | GUIDE                | ✓ RBW6205G11751-3G | 1   | 2   |
| 9 ✓  | ARM ASSEMBLY         | ✓ RBW6205G13231-3G | 3   | 6   |
| 3 ✓  | SCREW ASSEMBLY       | ✓ RBW6205G13531-3G | 1   | 2   |
| 3 ✓  | UPPER PLATE ASSEMBLY | ✓ RBW6205G12731-3G | 1   | 2   |
| 3 ✓  | LOWER PLATE ASSEMBLY | ✓ RBW6205G13151-3G | 1   | 2   |

Received by:

Packaged by:

Checked by:

J.M.L.

G.E.

Thank You







**ARROW TECH MACHINE WORKS**

## **Certificate of Conformance**

Your Purchase Order No:041400

Dated: 11/29/2018

Our Order / Job No:041400-2AWT

Order Qty:1

Part Name:GUIDE

Part Number:RBW6205G11751-3G

Lot Size:N/A

Ship Date: 11/29/2018

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number:RBW6205G11751-3G

Rev:2

Material Size and Type:-1/6061 ALUM

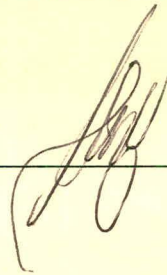
Material Specifications: ALUM: ASTM B221

Heat Treatment: N/A

Plating/Finish:CLEAR ANODIZE: MIL-A-8625F, TYPE II, CLASS I

**Mercury Contamination:** The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 11/29/18

Signed: 

DAS  
68  
9-89

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**PHGE Machine Works LLC dba Arrow Tech Machine Works**  
29751 E. Enid Rd. Unit C Eugene, Oregon 97402  
Main: (541) 780-6938 | Fax: (458) 215-4938  
[www.atechmachineworks.com](http://www.atechmachineworks.com)

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